



Trent (Steel System) Instructions

Important:

Before commencing installation, ensure there are **NO** electrical cables or pipes in the area.

Tools:

Power Drill	Spirit Level
Pencil	Philips / Pozi Screw Driver
Hacksaw to cut Track Set (Suggest 42 tpi Blade)	Wood Saw (if Liners / End Panel being installed)
Wood Block 40mm x 38mm (To cut Top Track)	Packing (In the eventuality of ceilings or walls being uneven)
<u>Concrete Floor:</u> No 8 Masonary Drill Bit and recommend 50mm screws or glue for gluing the bottom track to the liner.	<u>Timber Floor:</u> 4mm Steel Drill Bit and recommend 13mm Flathead screws to fix the tracks to the Liner.

If Liners / End Panels being installed:

We would recommend installing liners on top of carpet or if the walls / floor are uneven.

MFC Liners: 90mm wide x 18mm thick x 2800mm long

MFC End Panels: 610mm wide x 18mm thick x 2800mm long

Liner Installation:

- 1 Wall to wall – Installation to each wall and underneath the bottom track
- 2 End Panel – If installing an End Panel the liner should be fitted inside the opposite wall and underneath the bottom track.
- 3 If your systems exceeds 2800mm in width you will require two liners butted together.

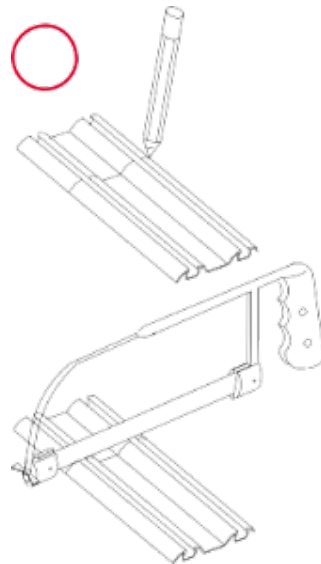
- 4 Prior to installation decide which of the following options you prefer:
 - o Remove the skirting at the correct position allowing a tolerance for the liner.
 - o Position the liner above the skirting.
- 5 If you have coving refer to our how to measure guide at www.glideandslide.co.uk.

End Panel Installation:

- 1 Mark the position of the End Panel at your aperture width.
- 2 Measure from the floor to ceiling on the front and back face where the end panel is to be positioned and cut/scribe the End Panel to size.
- 3 Refer to point 4 of Liner installation
- 4 Secure fixing blocks flush with the edge of the End Panel, we recommend x2 at the top and bottom and x4 to the long wall edge. (These are supplied with your End Panel) No 8x13 screws (not supplied) are fixed into the panel and No 10x32 screws (not supplied) are fixed into the wall, ceiling or floor.

Cutting the tracks:

Carefully measure the width of the opening at top and bottom, and reduce the lengths measured by about 2-3mm. Measure the required track length, marking the cut position on the tracks. Using a fine toothed metal cutting saw (Hacksaw) to cut off the redundant part of the tracks.



***Advice:** The tracks to be installed should be about 20mm longer than the opening width. The spare length will make it possible to avoid measurement errors and it is easier to trim. Take care not to damage the track surface whilst cutting. In order to facilitate top track cutting we advise you insert a 38mm thick wooden block.*

Installing the top track:

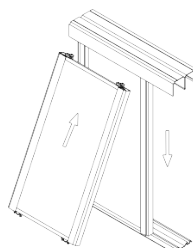
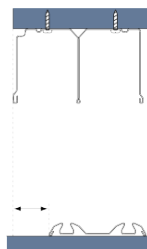
Fix the top track with screws, offsetting its flat surface by 5mm from the door face (Inwards). Install the top track with the shade line facing forward in order to mask ceiling

irregularities. If a multiple-track system is installed, fix the other tracks so that they fit tightly against each other along the entire length.

Advice: Before you start installation use a detector to make sure there is no electrical wiring at the screw fixing points. Avoid applying excessive force when tightening screws to prevent track deformation. Use flat-head type screws for best results. The surface to which the track is fixed must not be curved/bowed.

Installing the door:

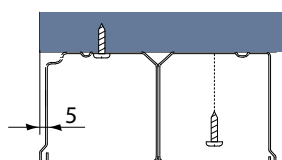
Lay the bottom track on the floor, offsetting it about 27mm from the door face (inwards). Use a Philips screwdriver and the adjusting bolt to move the bottom rollers out about 10mm. Fully insert the door leaf in the top track, taking care not to damage the bottom rollers, then align the bottom end of the door leaf with the bottom track and slowly lower the leaf, letting the rollers snap into the bottom track.

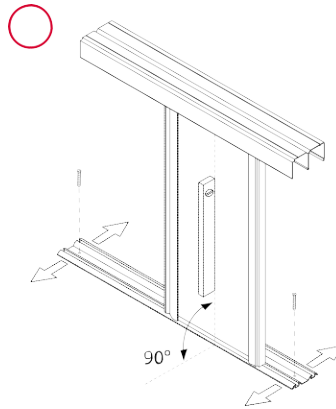


Advice: Before you install the doors, put a cardboard sheet on the bottom track to prevent damage to the track surface. When the doors are already in position, remove the protection cardboard.

Installing the bottom track:

Use a spirit level to make sure the door is exactly plumb; move the bottom track as necessary. Check if the door travels smoothly along the entire width of the opening. Having precisely set the bottom track, fasten it to the floor. Having installed the track, put the other door leaves in their respective tracks.





Advice: Before you fix the bottom track, make sure that it is positioned exactly parallel to the top track. With soft floor covering, before you fix the bottom track, cut out a strip of about 55mm in width and replace it with a 55mm timber batten. Alternatively, put a 90mm floor liner between the floor covering and bottom track. Avoid applying excessive force when tightening screws to prevent track deformation. Use flathead screws for best results.

Adjust door position:

Adjust the door position by means of a Philips screwdriver and the adjusting bolts in the bottom rollers so that the doors fit tightly against the wall along the entire length. Door to floor clearance is adjustable between 10 and 40mm (2 to 32mm from the bottom track).

